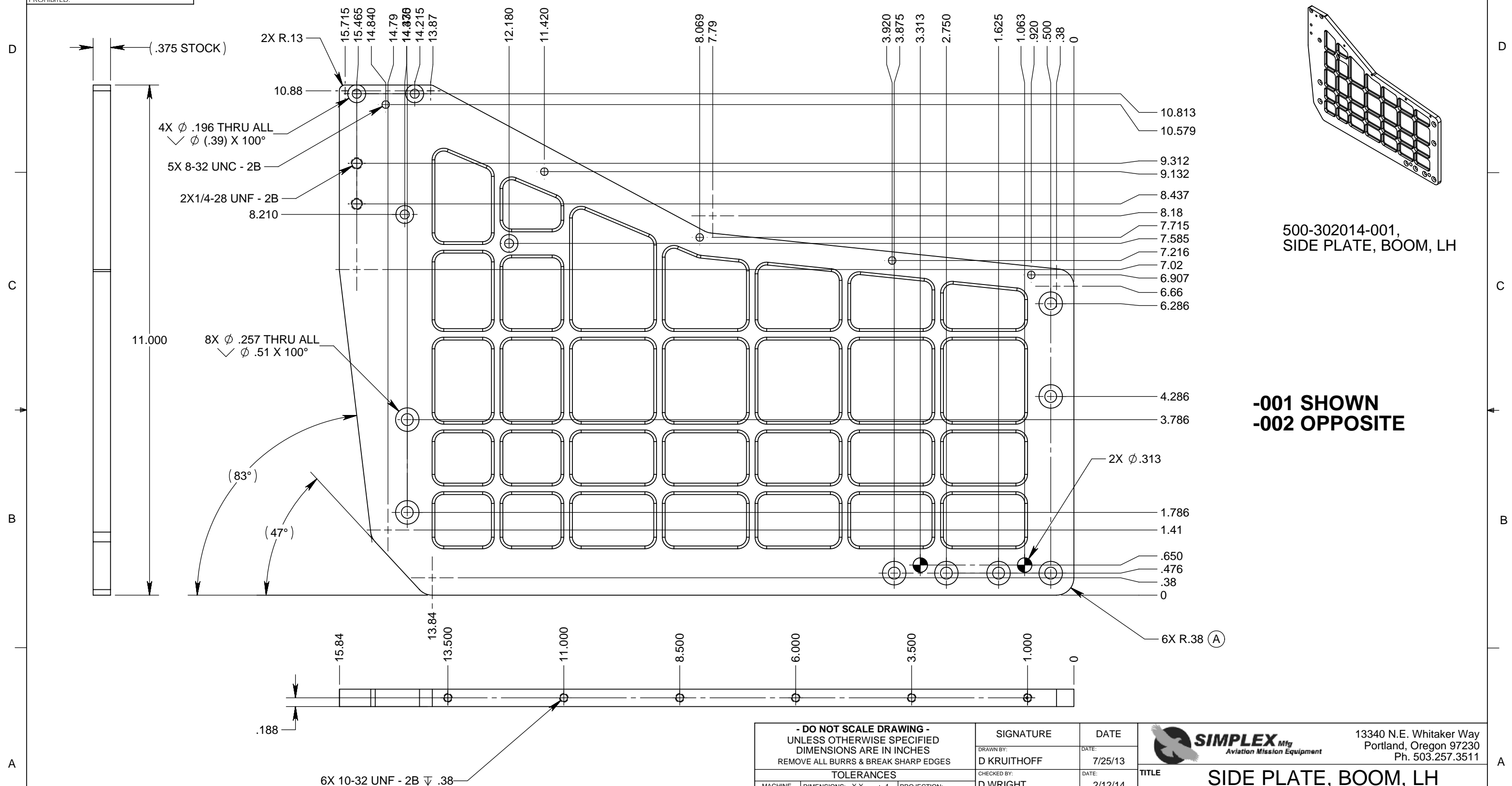




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NEXT ASSEMBLY	PROJECT	REVISIONS				
500-302041-301	500 VARIES	REV.	DESCRIPTION	REV BY	DATE	APPV
		A	ADDED 2X .313 DOWEL PIN HOLES	DMK	4/30/2014	DW

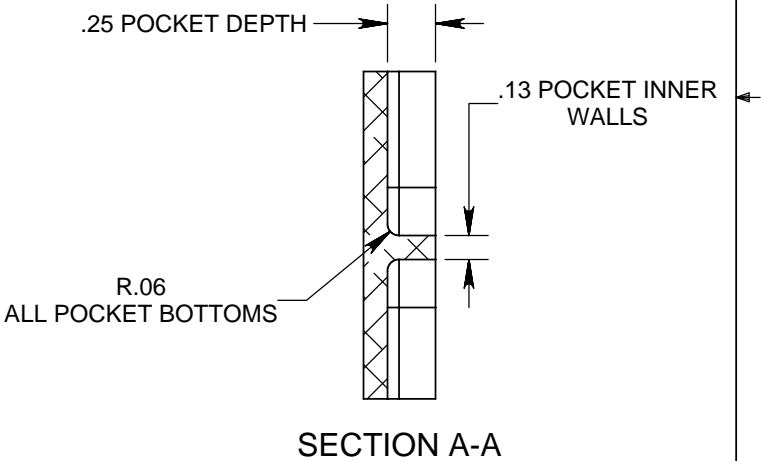
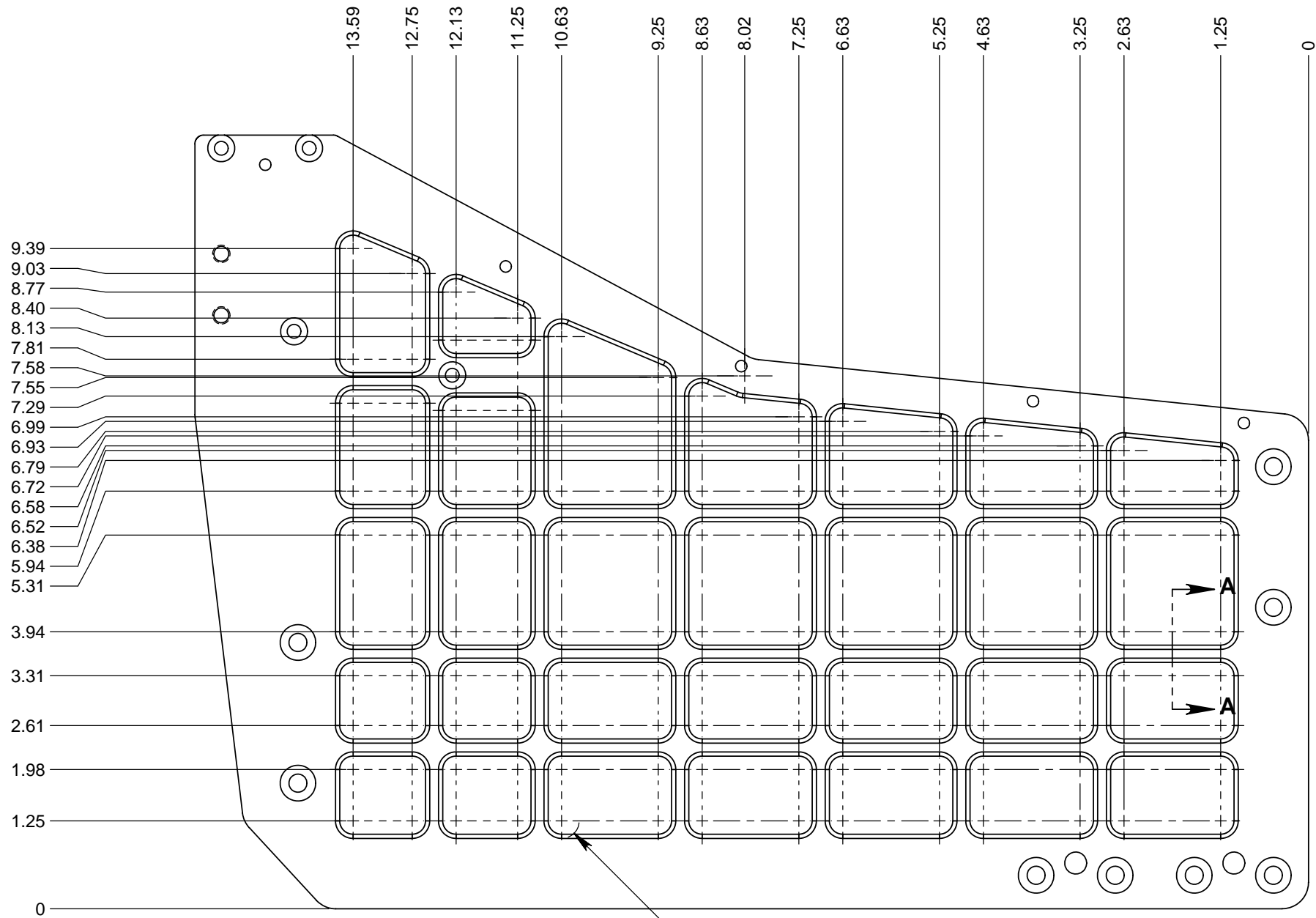



NOTE:

USE 1:1 MYLAR TEMPLATE FOR POCKET INSPECTION (LOCATION IN X AND Y)

<div>- DO NOT SCALE DRAWING -</div> <div>UNLESS OTHERWISE SPECIFIED</div> <div>DIMENSIONS ARE IN INCHES</div> <div>REMOVE ALL BURRS & BREAK SHARP EDGES</div>			<div>SIGNATURE</div> <div>DRAWN BY:</div> <div>D KRUITHOFF</div>		<div>DATE</div> <div>DATE:</div> <div>7/25/13</div>		<div></div> <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>				
<div>TOLERANCES</div> <div><div><div>MACHINE FINISH</div><div>63</div><div>✓</div></div><div><div>DIMENSIONS:</div><div>X.X ±.1</div><div>X.XX ±.01</div><div>X.XXX ±.005</div><div>ANGLES:</div><div>X ± 1°</div><div>X.X ±.5°</div></div><div><div>PROJECTION:</div><div></div></div></div>			<div>CHECKED BY:</div> <div>D WRIGHT</div>		<div>DATE:</div> <div>2/12/14</div>		<div>TITLE</div> <div>SIDE PLATE, BOOM, LH</div>				
			<div>PRODUCTION CONTROL:</div> <div>J RODRIQUEZ</div>		<div>DATE:</div> <div>2/11/14</div>						
<div>MATERIAL</div> <div>AL 6061-T651, AMS-QQ-A-250/ 11 AMS-4027,4025</div>			<div>ENGINEER APPROVAL:</div> <div>D CORNELIUS</div>		<div>DATE:</div> <div>2/12/14</div>		<div>DRAWING NO.</div> <div>500-302014</div> <div>REV</div> <div>A</div>				
			<div>ESTIMATED WEIGHT:</div> <div>Lbs</div>		<div>SIZE:</div> <div>B</div>						
<div>FINISH</div> <div>ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE</div>			<div>DRAWING FILE NAME:</div> <div>500-302014</div>			<div>SCALE:</div> <div>1:2</div>		<div>MODEL FILE NAME:</div> <div>500-302014</div>		<div>SHEET 1 OF 2</div>	

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TITLE SIDE PLATE, BOOM, LH			
DRAWING NO. 500-302014			REV A
SCALE: 1:2	MODEL FILE NAME: 500-302014		SHEET 2 OF 2

ET-004-A